

Work Order ID 110045

December-17-13 9:06:55 AM

110045

Ship 16 Jan.

Page 1

Item ID: D412-761-051 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Armrest
 Start Date: 12/17/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *PL* Date: *12-12-17* Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-761	E

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <i>M.A.D.</i>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD412-761-051		CHG003						

DAS 31 9-89 *14-01-23*

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

IX DAS 28 9-89 *14-01-14*

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS 31 9-89 *14-01-23* *1*

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Item ID: D412-761-051

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Armrest

Start Date: 12/17/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								DAS 6 9-89
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD412-761-051								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-01-23
mf
14-1-23

Picklist Print

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Work Order ID: 110045

Parent Item: D412-761-051

Parent Item Name: Armrest

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.05.18 verf:EC IPP REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP Rev:C 13.01.15 as per ECN13-511 DD Verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN320-6 Nut		Purchased	No				Each	39.0000	1		DAS 28 9-89	14-01-14	9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST342		39							
				113288		39							
AN3-6A Bolt		Purchased	No			110	Each	277.0000	11		DAS 28 9-89		9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST511		277							
				M127044		277							
AN6-26 Bolt		Purchased	No			110	Each	30.0000	1		DAS 28 9-89		9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST340		30							
				122459		5							
				m127124		25							
D3694-041 Mounting Plate		Manufactured	No			110	Each	3.0000	1		DAS 28 9-89		9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST248A		3							
				105031		1							
				105351		1							
				106379		1							
D3695-041 Slider Assembly		Manufactured	No			110	Each	1.0000	1		DAS 26 9-89		9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST247		1							
				107945		1							
D4097-041 Armrest Assy		Manufactured	No			110	Each	0.0000	1		DAS 28 9-89	14-01-23	9-89

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Work Order ID: 110045

Parent Item: D412-761-051

Parent Item Name: Armrest

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21071L3

ANCHOR NUT

Purchased No

110 Each 263.0000

3 3

DAS
28
9-89

14-01-14

DAS
6
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST317 263
114348 50
123301 63
124291 50
125654 100

3x

DAS
6
9-89

MS21075L3

Nut Plate

MS21075L3N

Purchased No

110 Each 199.0000

8 8

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA 194
125646 194
ST318 5
123832 5

8x

DAS
6
9-89

MS24665-302

Cotter Pin

Purchased No

110 Each 172.0000

1 1

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA 37
120521 37
ST299 135
m127305 135

1x

DAS
6
9-89

NAS1149D0363J

Washer

Purchased No

110 Each 4,179.0000

11 11

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA 89
124392 89
ST294 11
113068 11
ST510a 4079
m126319 4079

11x

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Parent Item: D412-761-051

Parent Item Name: Armrest

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0616J

WASHER

Purchased

No

110

Each

466.0000

1

1

DAS
28
9-89

14-01-14

DAS
6
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST294

466

122815

466

1X

NAS1515H6L

Washer

Purchased

No

110

Each

9.0000

2

2

DAS
28
9-89

DAS
6
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST297

9

18918

9

2X

REFERENCE ONLY

DART AEROSPACE LTD.

DAS
31
9-89

14-01-23

IIN-D412-761
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QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
					1			D3780-041	ARMREST ASSEMBLY
					1			D3696-041	* ARM ASSEMBLY
					1			D3696-1	** ARM
					1			D3801-3	** HAND RETRACTABLE SPRING PLUNGER
					1			D3781-041	* LATERAL CUSHION ASSEMBLY
					1			D3781-043	* ARMREST CUSHION ASSEMBLY
					1			D3785-3	* BRACKET
					1			D3977-1	* BOLT
					1			D3978-1	* NUT (CASTELLATED)
					1			D3979-1	* WASHER (SQUARE HOLE)
					2			AN970-6	* WASHER
					1			MS24665-302	* COTTER PIN
					2			MS21042L3	* NUT
					2			MS24693-C272	* SCREW
					2			MS24693-C277	* SCREW
					1			NAS1149D0663J	* WASHER (OR AN960JD616)
					11			AN3-6A	BOLT
					1			AN6-26	BOLT
					1			AN320-6	CASTELLATED NUT
					11			NAS1149D0363J	WASHER (OR AN960JD10)
					1			NAS1149D0616J	WASHER (OR AN960JD616L)
					2			NAS1515H6L	WASHER
					1			MS24665-302	COTTER PIN
					3			MS21071L3	ANCHORNUT
					8			MS21075L3	NUTPLATE
								D4097-041	ARMREST ASSEMBLY
					1			D3696-041	* ARM ASSEMBLY
					1			D3696-1	** ARM
					1			D3801-3	** HAND RETRACTABLE SPRING PLUNGER
					1			D4098-041	* CUSHION ASSEMBLY
					1			D4099-1	* BRACKET
					3			MS21042L3	* NUT
					5			MS24693-C273	* SCREW
					3			MS24693-C277	* SCREW
					1			NAS1149D0332J	* WASHER
								AN3-6A	BOLT
								AN6-26	BOLT
								AN320-6	CASTELLATED NUT
					11			NAS1149D0363J	WASHER (OR AN960JD10)
					1			NAS1149D0616J	WASHER (OR AN960JD616L)
					2			NAS1515H6L	WASHER
					1			MS24665-302	COTTER PIN
					3			MS21071L3	ANCHORNUT
					8			MS21075L3	NUTPLATE
							4	D3932-1	SNAP VENT

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE
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Date: 12.12.07

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QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
				1				D3705-041	INSTRUMENT PANEL ASSEMBLY
				1				D3705-043	* INSTRUMENT PANEL WELDMENT
				1				D3335-1	* SPRING
				1				D3705-5	* ACCESS PANEL
				1				D3706-041	* LOCK BRACKET ASSEMBLY
				1				D3706-5	* PIN
				2				D3707-3	* MOUNTING LUG
				2				AN3-3A	* BOLT
				4				AN526C1032R6	* SCREW
				1				MS171498	* SPRING SLOTTED PIN
				4				MS24693-C272	* SCREW (OR MS24693-S272)
				2				NAS1149D0332J	* WASHER (OR AN960JD10L)
				1				NAS1149D0563J	* WASHER (OR AN960JD516)
				1				D3705-7	FACE PLATE (MINIMUM REQUIRED INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1				D3705-9	FACE PLATE (MINIMUM REQUIRED AND OPTIONAL INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1				D3705-11	FACE PLATE (FOR 212, 214, 412, MODELS)
				2				D3707-1	MOUNTING LUG
				1				D3790-1	INDEXING BLOCK
				1				D3867-1	CONNECTOR PLATE
				2				D4758-1	BLANKING PLATE
				3				D4758-3	BLANKING PLATE
				4				AN3-4A	BOLT
				6				AN526C1032R6	SCREW
				2				AN743-12	BRACKET
				6				AN960JD10L	WASHER
				6				MS21075L3	NUTPLATE (OR MS21073-3)
				4				MS24693-C272	SCREW (OR MS24693-S272)
				1				MS27039-1-17	SCREW
				1				MS27039-1-27	SCREW
				4				MS21042L3	NUT
				2				MS21919WDG8	CLAMP
				4				NAS1149D0332J	WASHER (OR AN960JD10L)
				1				D3694-041	MOUNTING PLATE ASSEMBLY
				1				D3694-1	* KEYWAY
				1				D3694-3	* PROTECTIVE PLATE
				1				D3694-5	* MOUNTING PLATE
				1				AN526C1032R8	* SCREW
				4				MS21042L3	* NUT
				2				MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1				MS24693-C271	* SCREW (OR MS24693-S271)
				4				MS24693-C273	* SCREW (OR MS24693-S273)
				5				NAS1149D0363J	* WASHER (OR AN960JD10)
				1				D3695-041	SLIDER ASSEMBLY
				1				D3695-1	* SLIDER
				1				D3695-3	* STOPPER
				1				MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4				MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4				MS24693-C276	* SCREW (OR MS24693-S276)
				1				D3801-1	* HAND RETRACTABLE SPRING PLUNGER

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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6.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD KITS

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
								D412-761-011	FULL VERTICAL REFERENCE DOOR, LH
								D412-761-011A	FULL VERTICAL REFERENCE DOOR, LH
X								D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X							D412-761-041A	FULL VERTICAL REFERENCE DOOR KIT, LH
		X	1					D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1	1		X					D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1	1			X				D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1					X			D412-761-049	ARMREST KIT, LH
	1					X		D412-761-051	ARMREST KIT, LH
							X	D412-761-141	VENT KIT
		1						D3589-041	LATCH ASSEMBLY
		1						D3589-047	FORWARD GUIDE
		1						D3589-049	AFT GUIDE
		2						MS16997-24	SCREW
		2						MS21042L06	NUT
		2						NAS1149DN632J	WASHER (OR AN960JD6L)
		1						D3676-1	LARGE BUBBLE WINDOW
		1						D3678-1	PLACARD
		1						D3678-3	PLACARD
		1						D3700-1	INBOARD WINDOW DOUBLER
		1						D3700-3	OUTBOARD WINDOW DOUBLER
		1						D3701-1	FLOOR DOUBLER
		1						D3702-1	FORWARD DOUBLER
		1						D3703-1	AFT DOUBLER
		1						D3703-3	AFT CORNER DOUBLER
		1						D3703-5	AFT CAP
		1						D3704-1	ESCUTCHEON
		1						D3704-3	ESCUTCHEON
		1						D3708-1	ANGLE
		1						D3708-3	ANGLE
		1						D3709-1	ANGLE
		1						D3709-3	ANGLE
		1						D3802-1-135	SEAL
		1						DT9458	CUTTING TEMPLATE
		26						AN3-7A	BOLT
		26						MS21042L3	NUT
		1						MS24694-C5	SCREW (OR MS24694-S5)
		1						MS24694-C13	SCREW (OR MS24694-S13)
		1						NAS43DD3-24	SPACER
		52						NAS1149D0363J	WASHER (OR AN960JD10)

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Quality Control